

5S Visual Standards

COLOR STANDARD	CATEGORY	DESCRIPTION
RED	HOLD/QUARANTINE	Rejects/Hold/Issues/Return
YELLOW	WAREHOUSE MATERIALS	Outgoing/Incoming Materials/Palletizing Areas
GREEN	SIGNALS/TRIGGERS	Kanban locations
BLUE	TOOLS & ACCESSORIES	Pallet jacks, barrels
BLACK/YELLOW	SAFETY/CAUTION	PPE, Doorways
BLACK/WHITE	ELECTRICAL	Electric Panels
RED/WHITE	FIRE SAFETY	Fire extinguishers